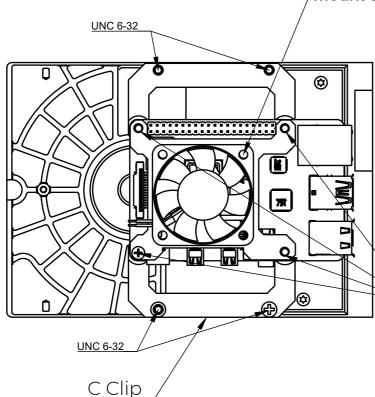
TerraPi XL

https://theterrapi.com

Mount the FAN on the Fan Hat FIRST!



Place the HDD flat on a surface and mount the C shaped clips with the UNC 6-32 screws (flat head).

Then place the Pi and the Fan Hat over it. Once aligned, secure them with M3x16mm screws.

DO NOT OVERTIGHTEN! M3x16mm (FAN HAT) M2.9x7mm (NO FAN HAT)

If you will not use a fan, then use the M2.9x7mm screws to secure the Pi on the C clips

Secure the HDD Base (2x) with the UNC 6-32 Flat head screws

Package Contents

4x M3x16mm Screws (Fan Hat) 6x UNC 6-32 philips screws 4x M2,9x6mm philips screws (no fan hat)

2x C shape clips 2x Base mounts

1x Fan hat

HDD Base

UNC 6-32

Dept.	Technical reference	Created by		Approved by		
Tech	Drawing	LL	11/16/2020	LL 16/11/2		16/11/2020
INUX3D design studio		Document type		Document status		
		Instructions		FINAL		
		Title		DWG No.		
		TerraPi XL		25		
		Assembly				
				Rev.	Date of issue	Sheet
		Instruction	IS	Α	16/11/2020	1/1